SAFETY DATA SHEET

Section 1. Identification

Product code : FLVSV9483681/K343 GHS product identifier : HYBRYTE MAX G7 BLACK

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Colorant; Printing ink related material; Printing ink.

Manufacturer / Distributor : Sun Chemical Corporation

> North American Inks 135 West Lake Street Northlake, IL 60164 US: +1 866 786 8140

Emergency telephone

number (with hours of

operation)

: (800) 424-9300 (U.S.) (24 hours)

(703) 527-3887 (International) (24 hours)

Other information : (513) 830-8500

Section 2. Hazards identification

OSHA/HCS status This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 substance or mixture

TOXIC TO REPRODUCTION (Fertility) - Category 2 TOXIC TO REPRODUCTION (Unborn child) - Category 2

GHS label elements

Hazard pictograms





Signal word

Hazard statements Causes serious eye irritation. May cause an aflergic skin reaction. Suspected of

damaging fertility or the unborn child.

Precautionary statements

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have

been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Avoid breathing vapor. Wash hands thoroughly after handling

Contaminated work clothing must not be allowed out of the workplace.

Response : IF exposed or concerned: Get medical attention. IF ON SKIN: Wash with plenty of

soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye

irritation persists: Get medical attention.

Storage Store locked up

Disposal Dispose of contents and container in accordance with all local, regional, national and

international regulations.

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Section 2. Hazards identification

Hazards not otherwise

: None known

classified

Section 3. Composition/information on ingredients

Substance/mixture

CAS number/other identifiers

Ingredient name	CAS number	%
2-propenoic acid, 2-[[2,2-bis[[(1-oxo-2-propenyl)oxy]methyl]butoxy]methyl] -2-ethyl-1,3-propanediyl ester C. I. Pigment Black 7 Polyester Acrylate Oligomer Multi-Functional Acrylate Ester 2-benzyl-2-dimethylamino-4-morpholinobutyrophenone	proprietary 1333-86-4 80100015-5078P Proprietary	20 - 25 10 - 20 10 - 20 2.5 - 5 1 - 2.5
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2, 3-epoxypropane, esters with acrylic acid 4,4'-Bis(diethylamino)benzophenone diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide Trimethylolpropane Ethoxy Triacrylate Acrylated Polyester Oligomer Phenyl Ketone Oligomer 4-Methoxyphenol	90-93-7 Proprietary proprietary Proprietary 150-76-5	1 - 2.5 1 - 2.5 1 - 2.5 1 - 2.5 1 - 2.5 < 1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

In case of accidental eye contact, avoid concurrent exposure to the sun or other sources of UV light which may increase the sensitivity of the eyes.

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

In case of accidental skin contact, avoid concurrent exposure to the sun or other

sources of UV light which may increase the sensitivity of skin.

Ingestion

Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position

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Section 4. First aid measures

and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : May cause an allergic skin reaction.

Ingestion No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. Notes to physician

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may

be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

: Use dry chemical, CO_2 , water spray (fog) or foam.

media

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

Hazardous thermal

: In a fire or if heated, a pressure increase will occur and the container may burst.

decomposition products

: Decomposition products may include the following materials: carbon dioxide

carbon monoxide nitrogen oxides phosphorus oxídes halogenated compounds metal oxide/oxides

Special protective actions

for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable

training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Remarks

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is

inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-

emergency personnel"

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Section 6. Accidental release measures

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used, without Personal Protective Equipment measures. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating. drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Remarks:

: Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside. (Soybean oil)

Keep away from direct sunlight or strong incandescent light.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

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Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
C. I. Pigment Black 7	ACGIH TLV (United States, 4/2014).
	TWA: 3 mg/m³ 8 hours. Form: Inhalable
	fraction
	OSHA PEL (United States, 2/2013).
	TWA: 3.5 mg/m³ 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 3.5 mg/m ³ 8 hours.
4-Methoxyphenol	ACGIH TLV (United States, 3/2015).
	TWA: 5 mg/m³ 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 5 mg/m³ 8 hours.

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Use a properly fitted, air-purifying or airfed respirator complying with an approved standard if a risk assessment indicates this is necessary.

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Section 9. Physical and chemical properties

Appearance

: Liquid. Physical state Color : Black

: Characteristic Odor : Not applicable Odor threshold : Not tested рΗ : Not available. Melting point

: Lowest known value: 215°C (419°F) **Boiling point** : Lowest known value: >93.3°C (200°F) Flash point

VOC

: Highest known value: <1 (Polyester Acrylate Oligomer) Weighted average: 0. Evaporation rate

9compared with butyl acetate

: Not available. Flammability (solid, gas) : Not tested Lower and upper explosive

(flammable) limits

Vapor pressure

: Not available. Vapor density : Not tested

; 1.189 g/cm3 (9.922 lbs/gal) Density

: Not tested Solubility : Not applicable Partition coefficient: n-

octanol/water

Auto-ignition temperature : Not applicable. Decomposition temperature : Not applicable. : Not tested Viscosity

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

: No specific data. Conditions to avoid

Incompatible materials : No specific data.

Hazardous decomposition

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
C. I. Pigment Black 7	LD50 Dermal LD50 Oral	Rabbit	>3 g/kg	-
2-benzyl-2-dimethylamino-	LD50 Oral	Rat Rat	>15400 mg/kg >5000 mg/kg	-
4-morpholinobutyrophenone Trimethylolpropane Ethoxy	LD50 Dermal	Rabbit	12 -//	<u> </u>
Triacrylate	LD00 Dellital	Rabbit	>13 g/kg	-
4-Methoxyphenol	LD50 Oral	Rat	1600 mg/kg	-

Conclusion/Summary

: No known significant effects or critical hazards.

Irritation/Corrosion
Conclusion/Summary

Skin: No known significant effects or critical hazards.Eyes: No known significant effects or critical hazards.Respiratory: No known significant effects or critical hazards.

Sensitization

Conclusion/Summary

Skin : No known significant effects or critical hazards.

Respiratory : No known significant effects or critical hazards.

Mutagenicity

Conclusion/Summary : No known significant effects or critical hazards.

Carcinogenicity

Conclusion/Summary : No known significant effects or critical hazards.

Classification

Product/ingredient name	OSHA	IARC	NTP
C. I. Pigment Black 7	-	2B	-

Reproductive toxicity

Conclusion/Summary

<u>Teratogenicity</u>

Conclusion/Summary : No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

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Section 11. Toxicological information

Inhalation : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact : Adverse symptoms may include the following:

irritation redness

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects :

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: Suspected of damaging the unborn child.

Developmental effects: No known significant effects or critical hazards.

Fertility effects : Suspected of damaging fertility.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
2-benzyl-2-dimethylamino- 4-morpholinobutyrophenone	EC50 >2 mg/l	Aquatic plants - Selanastrum capricornutum	72 hours
4-Methoxyphenol	EC50 >100 mg/l Acute EC50 0.8 mg/l Acute LC50 0.46 mg/l Acute LC50 28500 µg/l Fresh water	Micro-organism Daphnia - Daphnia Magna Fish Fish - Oncorhynchus mykiss	2 hours 24 hours 96 hours 96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

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Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
2-benzyl-2-dimethylamino- 4-morpholinobutyrophenone	2.91	-	low
4,4'-isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,	1.6 to 3	-	low
3-epoxypropane, esters with acrylic acid			
Trimethylolpropane Ethoxy Triacrylate	2.89	-	low
4-Methoxyphenol	1.58	-	low

Mobility in soil

Soil/water partition coefficient (K∞)

: Not available.

Other adverse effects

: No known significant effects or critical hazards

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number			UN3082	UN3082	UN3082
UN proper shipping name			ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-propenoic acid, 2-[[2,2-bis[[(1-oxo- 2-propenyl)oxy] methyl]butoxy] methyl]-2-ethyl-1, 3-propanediyl ester, 2-benzyl- 2-dimethylamino- 4-morpholinobultyrophenone)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-propenoic acid, 2-[[2,2-bis[[(1-oxo- 2-propenyl)oxy] methyl]butoxy] methyl]-2-ethyl-1, 3-propanediyl ester, 2-benzyl- 2-dimethylamino- 4-morpholinobutyrophenone)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-propenoic acid, 2-[[2,2-bis[[(1-oxo- 2-propenyl)oxy] methyl]butoxy] methyl]-2-ethyl-1, 3-propanediyl ester, 2-benzyl- 2-dimethylamino- 4-morpholinobutyrophenone)
Transport hazard class(es)	Not regulated.	Not regulated.	e	9	9
Packing group	-	-	#	III	Ш

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Section 14	. Transp	ort informati	on		
Environmental hazards	Yes.	Yes.	Yes.	Yes.	Yes.
Additional information	-	-	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

TSCA 8(b) inventory

U.S. Federal regulations

: TSCA 8(a) PAIR: 4-Methoxyphenol; heptane

Clean Water Act (CWA) 307: toluene; Phenol; Pigment Blue 15:3; Proprietary Pigment

Additive

Clean Water Act (CWA) 311: toluene; Phenol

SARA 313

10-0	Product name	CAS number	%
	None identified.		

Toxics in Packaging

(CONEG)

: In compliance.

Canada inventory

: At least one component is not listed in DSL but all such components are listed in NDSL.

International regulations International lists

: Australia inventory (AICS): At least one component is not listed. China inventory (IECSC): At least one component is not listed. Japan inventory (ENCS): At least one component is not listed. Korea inventory: At least one component is not listed. Malaysia Inventory (EHS Register): Not determined.

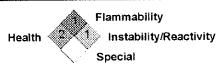
New Zealand Inventory of Chemicals (NZIoC): Not determined. Philippines inventory (PICCS): At least one component is not listed. Taiwan Chemical Substances Inventory (TCSI): Not determined.

Turkey inventory: Not determined.

Europe Inventory: Please contact your supplier to get the information.

Section 16. Other information

National Fire Protection Association (U.S.A.)



Section 16. Other information

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Copyright @2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of issue/Date of

: 1/12/2017

revision

Date of previous issue

: 12/3/2016

Version

: 8

Regulatory information

: Canada: (905) 796-2222

US: (201) 933-4500 PPG: (513) 681-5950

Key to abbreviations

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

iBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpo!" = marine pollution)

UN = United Nations

References

: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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